

Monday 6 June 2022 - Morning

Level 1/2 Cambridge National in Principles in Engineering and Engineering Business

R101/01 Engineering principles

Time allowed: 1 hour

You mus	t have:
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- · a scientific or graphical calculator
- a ruler (cm/mm)



Please write clearly in black ink. Do not write in the barcodes.						
Centre number				Candidate number		
First name(s)						
Last name						

INSTRUCTIONS

- Use black ink. You can use an HB pencil, but only for graphs and diagrams.
- Write your answer to each question in the space provided. If you need extra space use the lined pages at the end of this booklet. The question numbers must be clearly shown.
- · Answer all the questions.

INFORMATION

- The total mark for this paper is **60**.
- The marks for each question are shown in brackets [].
- · Dimensions are in millimetres unless the question says something different.
- Quality of written communication will be assessed in questions marked with an asterisk (*).
- This document has 16 pages.

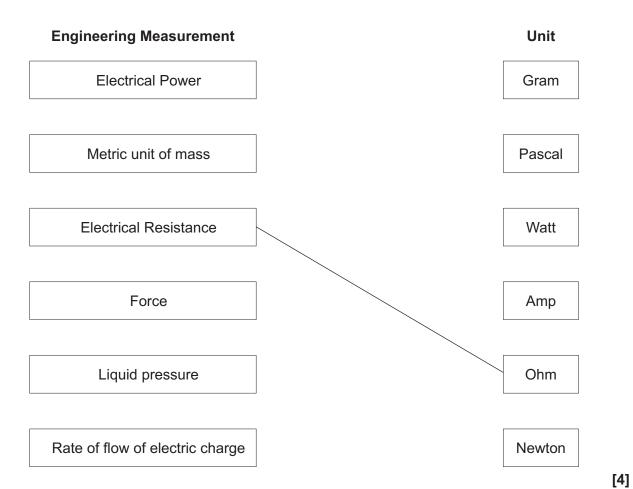
ADVICE

• Read each question carefully before you start your answer.

Answer all the questions.

- 1 Units are used when describing numerical values in engineering measurement.
 - (a) Match the engineering measurement with the correct unit.

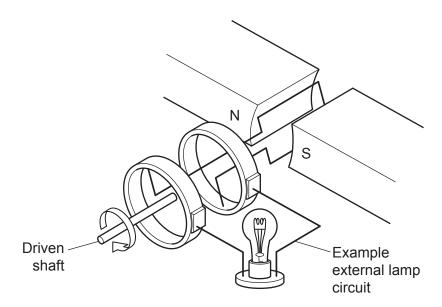
One has been completed for you.



(D)		second on a flat surface.	_	a constant spec	eu (velocity) of 5 me	แยร
	(i)	Calculate the kinetic en	ergy used to move the	load.		
		Use the formula W _{KE} =	½ mv² where m is the	mass and v is	the velocity.	
						[2]
	(ii)	Fig. 1 shows the same	truck travelling downw	ards from the to	op of a hill.	
		State the type of energy	y force that the truck ha	as as it travels	down the hill	
			norce that the truck ha			[1]
(c)		nplete the statements be all of the terms will be us		erm to explain ।	mechanical efficiend	y.
	ene	ergy conversion	energy supplied	force	heat	
	me	chanical advantage	work done			
	The	e mechanical efficiency of	f an internal combustio	n engine is fou	nd to be 35%.	
	Med	chanical efficiency is the	ratio of			to the
			t	o an engine. Tv	o sources of where	
	effic	ciency is lost are			and friction.	[3]

2 Fig. 2 shows a DC electro mechanical device.

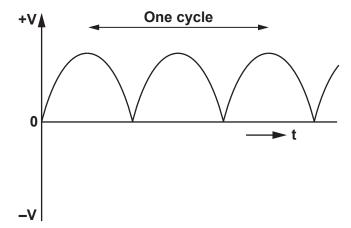
Fig. 2



(a) (i)	Name the device shown.	
		[1]
(ii)	Add labels to Fig. 2 to identify three component parts of the device.	[3]
(iii)	Describe how a current is produced to illuminate the lamp.	

(b) The output of the device in Fig. 2 is shown as a graph in Fig. 3.

Fig. 3



Explain what the graph is showing about the output.
[3

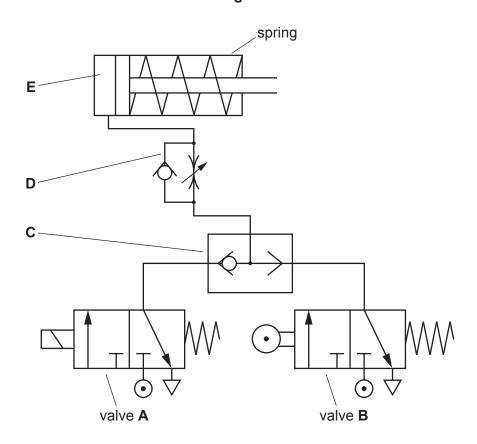
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3	(a)	(i)	Name an electro mechanical device different to the one shown in Fig. 2.
			[1]
	((ii)	The driven shaft of the device in Fig. 2 is turned by a belt and a driving pulley.
			The driving pulley has a diameter of 160 mm. The driven pulley has a diameter of 80 mm.
			Calculate the rotational speed of the driven pulley when the driving pulley is rotating at 900 rpm.
			[2]
	(i	iii)	State one effect of reducing the diameter of the driven pulley on the electrical output of the device in Fig. 2 .
			[1]
		Fig.	shows vacuum mechanical handling equipment.
			Pad Object to be lifted
		•	
		(i)	Give two advantages of using vacuum to handle and move products.
			1
			2
			[2]

(ii)	Describe how vacuum is created and can be used to lift objects.
	[3]
(iii)	Give one application, other than lifting, where vacuum is used in manufacturing.
	[1]

4 Fig. 5 shows a pneumatic circuit.

Fig. 5



(a)	State why component E uses a spring.	
		[1]
(b)	Add labels to Fig. 5 to identify the roller tip valve and the flow control valve.	[2]
(c)	Valves A and B are both types of 3/2 control valves.	
	State the number of ports and positions each of these valves has.	
	ports	
	positions	[2]
(d)	Add a label to Fig. 5 to identify one of the exhaust ports.	[1]

(e) Use the stages of operation given below to complete the table, giving the stages in the correct sequence for the circuit in Fig. 5.

One stage has been completed for you.

Stage	Description of stage of operation
Р	After out-stroking, component E in-strokes quickly
Q	Component C changes state to allow air to component D
R	Component E out-strokes slowly
s	The in-stroking cylinder causes air to exhaust through the valve used to operate it
Ŧ	The speed of the out-stroking cylinder is controlled by the directional control valve
U	Valve A or B is operated

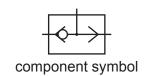
Sequence	1	2	3	4	5	6
Stage of operation				т		

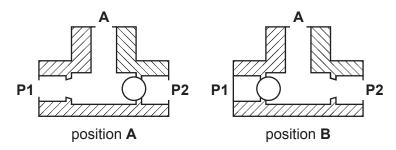
[4]

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5 (a) Fig. 6 shows the symbol and the sectioned view of a component from a fluid power system.

Fig. 6



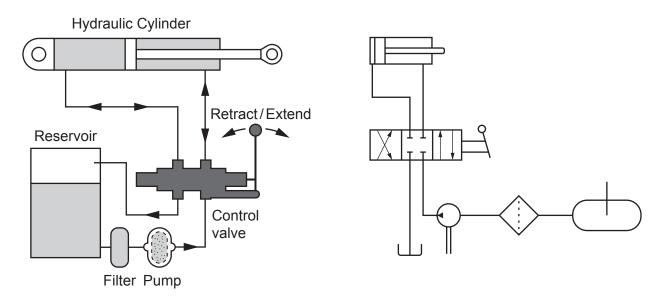


sectioned view of component

(1)	Give the name of the component shown in Fig. 6 .
	[1]
(ii)	Describe the operation of the component using the sectioned views in Fig. 6.
	[4]

(b) Fig. 7 shows a hydraulic circuit and the schematic drawing.

Fig. 7



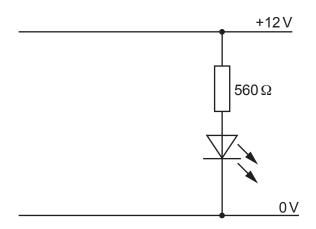
(i)	Explain how the flow of the hydraulic fluid is controlled to extend the actuator.
	[4
(ii)	State the purpose of the filter shown in the circuit.
	[1

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6 (a) Light emitting diodes (LED) are increasingly replacing traditional filament lamps.

Fig. 8 shows an LED circuit with a resistor in series. There is a 2V drop across the LED.

Fig. 8



(i)	Calculate the current draw in the circuit.	
		[2
(ii)	Give two benefits of using LEDs in a cycle lamp.	
	1	
	2	
		 [2

ŧ	Discuss how the need for portable energy supply impacts on equipment choice.			
	[6			

END OF QUESTION PAPER

14

ADDITIONAL ANSWER SPACE

If additional space is required, you should use the following lined page(s). The question number(s) must be clearly shown in the margin(s).							

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